



## MIG-MAG/Aluminium Shield Gas Welding with 2 permanent wire feed motors

**G3 torch**  
 for **ALU** welding

**G3 torch**  
 for steel welding



- automatic recognition of welding torch
- automatic „Hold-function“ of welding parameters
- **High-End wire feed unit** with 4 rollers - precision drive
- 25 memories for individual welding parameters
- USB interface for Software-Updates
- small heat influx
- very good gap-bridging (gap-filling)
- **Pulse- and double pulse** welding (2-cycle & 4-cycle mode)
- **special mode for thin sheet steel (ACT)**



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++\_+the MULTI-TALENT for body shop professionals+

**Scope of delivery steel & brazing kit:**

- 1x welding machine IP 7-2 3x 400V (3x 200V)
- 1x gas bottle holder
- 1x G3 torch 3 m for steel welding
- 1x G3 torch 3 m for MIG brazing
- 1x wire feed rolls for steel 0,6 / 0,8 mm
- 1x wire feed rolls for steel 0,8 / 1,0 mm
- 1x nozzle starter set (5x 2 pcs)
- 1x ground cable
- 1x instruction manual
- item N° 331026 - 3x400V
- item N° 332026 - 3x200V

**Scope of delivery steel & alu kit:**

- 1x welding machine 3x 400 V (3x 200V)
- 1x gas bottle holder
- 1x G3 torch 3 m for steel welding
- 1x G3 torch 3 m for aluminium
- 1x wire feed rolls for steel 0,6 / 0,8 mm
- 1x wire feed rolls for steel 0,8 / 1,0 mm
- 1x wire feed rolls for ALU 1,0 / 1,2 mm
- 1x nozzle starter set (5x 2 pcs)
- 1x ground cable
- 1x instruction manual
- item N° 331027 - 3x400V
- item N° 332027 - 3x200V

**Welding programs for:**

- **MIG** brazing 0,8-1,0 mm
- **Aluminium** 1,0-1,2 mm
- Steel / stainless steel 0,6-1,2 mm
- TIG (WIG)
- Pulse and double pulse welding 2-cycle & 4-cycle mode

including special mode thin metal sheet - **ACT** for **steel welding**



optional holder for 2 torches item N° 337204

easy to maintain

simple operation with 2 button control

2x D200 wire coil devices

optional Push-Pull torch connection

extra wide space for 2x gas bottles 50l

optional front wheel spacer for 2x 50 liter gas bottle use item N° 337236



USB port for software updates e.g. OEM programs etc.