

MIG/MAG IM 240-i

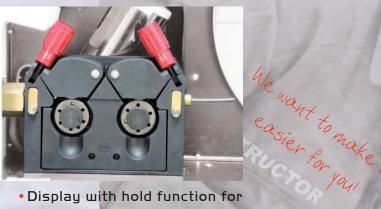
welder with inverter technology

A very straight forward and simple to use machine with

simple settings because of the tough construction

- it will tolerate very hard impacts.

- MIG/MAG welding (MIG-flux-cored welding wire brazing)
- 4 roller drive with trim adjustment
- Use with D300 wire spool (max. 17 kg)



 Display with hold function for welding current and tension.



- Dynamic pulse adjustment to remove the "ball" at the end of the wire
- Extremely good welding results even on very thin sheet metal. There are no problems with steelwelding on panels as thin as 0,6mm (0,023 in)





Technical Data

Wielander+Schill

IM 240-

	Mains connection	220/240V - 50/60 Hz
	Load capacity (delayed)	16 A
	Current adjustment range	20 - 200A
	Voltage adustment range	10 - 35V
	Welding range/steps	continuous
	No load output voltage Uo @40°C	20%/200A/24V
	Load capacity 60% ED@40°C	140A / 2IV
	Load capacity IOO% ED@40°C	I20A / 20V
	Weight	35 kg
	Dimensions (HxBxL)	890x365x600 mm